



KEY:  
 Engraving BLACK C/0 M/0 Y/0 K/100  
 Score lines RED C/0 M/100 Y/100 K/0  
 Internal cuts (cut first) BLUE C/100 M/100 Y/0 K/0  
 Outline cuts (cut last) GREEN C/100 M/0 Y/100 K/0